

Honeywell RL-411 code 060

RL 411 is a typical external lubricant for plastic processing. It will improve the flow of the plastic melt in the die and provide metal release and gloss. It can be used as the main external lubricant or in combination with other lubricants for the extrusion or injection molding parts.

Typical Properties:

Property	Value
Viscosity @ 100°C(Brookfield)	12 cps
Drop Point (ASTM D-3954)	85 °C
Acid Number (ASTM D-1386)	1 mg KOH/g

Product form and packaging:

Property	Value
Product State	Wax like
Product Form	Free flowing prill
Package Size	25 kg
Packages Per Pallet	40
Net Weight	1000 kg

Safety Precautions

Consult our Material Safety Data Sheet for specific recommendations on safe handling.

For additional information or to contact us, please visit: www.honeywell-additives.com

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