

SOLSTICE[®] 454B (R-454B)

Technical Data Sheet

Solstice[®] 454B (R-454B) is a non-ozone depleting, zeotropic blend designed as a low GWP alternative to R-410A in comfort air cooling and reversible heating applications.

Solstice[®] 454B demonstrates improved efficiency and matching capacity to R-410A, with a GWP that is 78% lower. It minimizes capital expenditures and provide easy conversion with minimal changes from a R-410A design.

Solstice[®] 454B (R-454B) is the most optimized R-410A replacement, providing easy conversion with minimal changes from a R-410A design.

Thanks to its high critical temperature and broader operating envelope in low evaporating temperatures, Solstice[®] 454B outperforms other refrigerant alternatives in normal and high ambient conditions in a variety of applications:

- Direct expansion (DX) chillers
- High-pressure heat pumps
- Residential/light commercial A/C
- Commercial packaged systems



GENERAL PROPERTIES

Class/Type	Zeotropic Blend
Formula	"R-32 / R-1234yf (68.9% / 31.1%)"
Appearance	Colorless
ODP	0
GWP (IPCC AR4)	466
Flammability Limits (% vol)	11.25% (LFL) - 22.00% (UFL)
ASHRAE Standard 34 Class	A2L

IP UNITS

Property	Refprop result
Molecular weight	62.6 lbm/lb-mol
Boiling temperature @ 0 psig	-58.9 F
Critical temperature	172.6 F
Critical pressure	763.9 psia
Critical volume	0.03616 ft ³ /lbm
Critical density	27.7 lbm/ft ³
Saturated liquid pressure @ 77°F	103.5 psia
Saturated vapor pressure @ 77°F	219.9 psia
Vapor density @ 0 psig boiling point	0.212 lbm/ft ³
Vapor density @ 77°F	3.167 lbm/ft ³
Vapor pressure @ 77°F	219.868 psia
Liquid density @ 32°F	67.51 lbm/ft ³
Liquid density @ 77°F	61.47 lbm/ft ³
Liquid heat capacity @ 77°F	0.43 Btu/lbm-R
Vapor heat capacity @ 77°F	0.343 Btu/lbm-R
Liquid thermal conductivity @ 77°F	0.061 Btu/(h-ft-R)
Vapor thermal conductivity @ 77°F	0.0087 Btu/h-ft-F
Liquid viscosity @ 77°F	7.70E-05 lbm/ft-sec
vapor viscosity @ 77°F	8.60E-06 lbm/ft-sec

*For F-Gas reporting purposes, a different GWP value may be used.

BENEFITS

- Reduced GWP: 78% lower than R-410A
- Closest match to R-410A design with minimal changes
- Excellent performance in normal and high ambient conditions
- Similar discharge temperature to R-410A
- Low temperature glide
- Miscibility with POE lubricants
- Lower mass flow than R-410A and R-32
- Higher critical temperature provides excellent performance in high ambient conditions

Honeywell

SAFETY AND STORAGE

Honeywell recommends reading the Safety Data Sheet (SDS) before using this product. Solstice® 454B is a mildly flammable refrigerant (ASHRAE Class A2L) and should be handled appropriately.

MATERIAL COMPATIBILITY

Honeywell does not recommend the use of chlorinated solvents to clean refrigeration systems or components.

Desiccants

Desiccant driers compatible with Solstice® 454B are commercially available. Contact individual drier manufacturers for specific recommendations.

Lubricants

POE (polyol ester) oil is recommended for Solstice® 454B. Compressor manufacturers typically qualify specific lubricants for use with their products. Check with the equipment manufacturer for the recommended lubricants for their system.

Plastics and elastomers

Solstice® 454B is compatible with most common materials. Since there are many different grades and formulations of these materials, we recommend that compatibility testing be performed on the specific grade of materials under consideration and at the conditions of use when designing new systems. Customers should consult the manufacturer or conduct further independent testing.

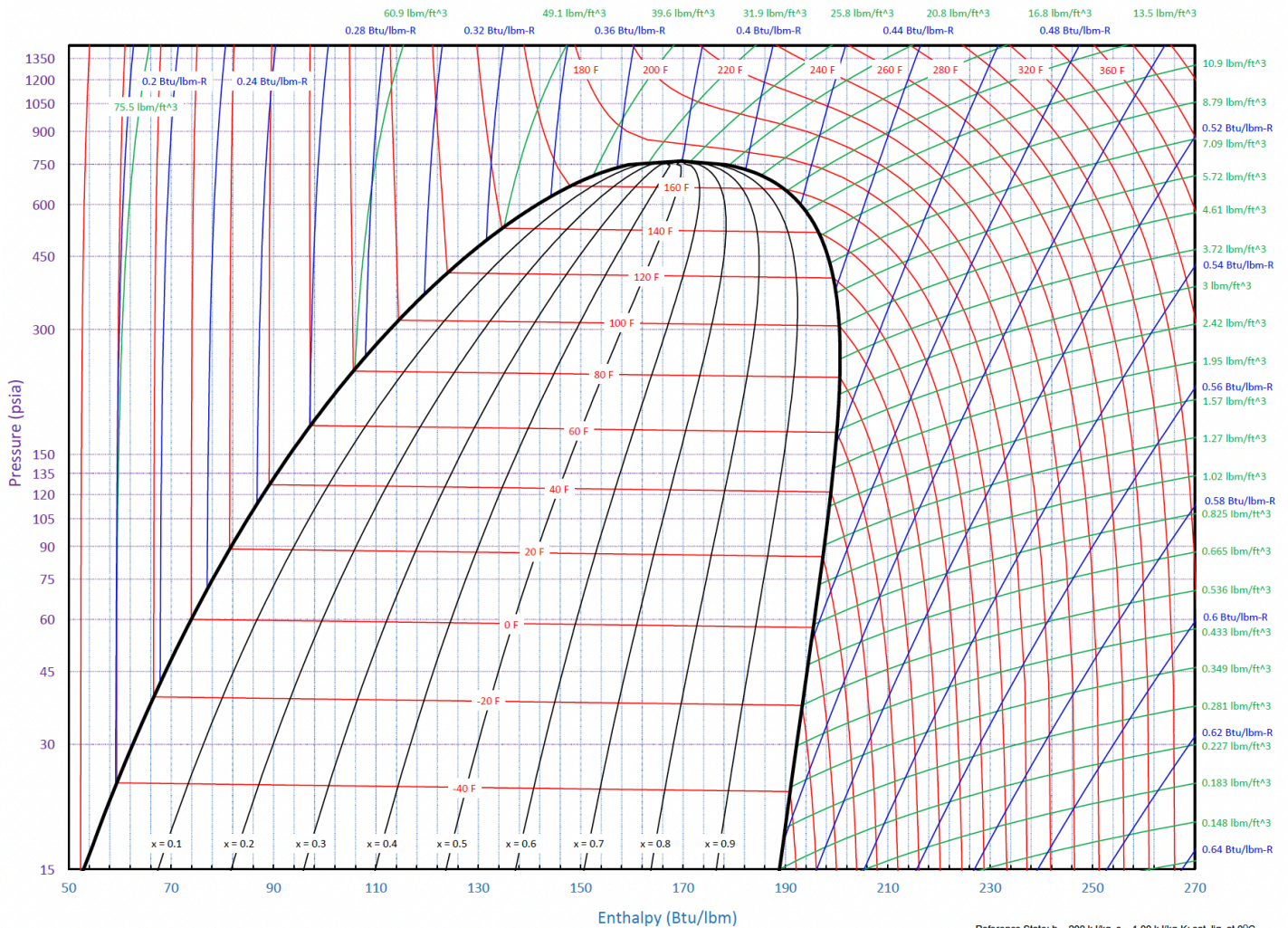
PACKAGE SIZES

Solstice® 454B is available in a variety of packaging containers in the US. These include disposable 20 lb jugs, returnable 100 lb cylinders, half ton and one ton tanks. Iso tanks and bulk trailers of material are also available. Please consult your Honeywell sales representative if a bulk container is required for your application.

LEAK DETECTION

Leak detectors can be used for pinpointing specific leaks or for monitoring an entire room on a continual basis. Leak detection is important for refrigerant conservation, equipment protection and performance, reduction of emissions and protection of those coming in contact with the system. Customers should consult the equipment manufacturer for appropriate detectors.

PRESSURE AND ENTHALPY



R-454B			
PRESSURE (PSIG)	TEMPERATURE (°F)		
	AVERAGE	BUBBLE	DEW
0	-58.1	-59.0	-57.3
20	-24.3	-25.2	-23.3
40	-3.6	-4.6	-2.6
60	11.9	10.9	13.0
70	18.5	17.4	19.6
80	24.5	23.4	25.6
90	30.0	29.0	31.1
95	32.7	31.6	33.8
100	35.2	34.1	36.3
105	37.7	36.6	38.8
110	40.0	38.9	41.1
115	42.3	41.2	43.4
120	44.6	43.5	45.7
125	46.7	45.6	47.9
130	48.9	47.7	50.0
135	50.9	49.8	52.1
140	52.9	51.8	54.1
145	54.9	53.8	56.0
150	56.8	55.7	58.0
155	58.7	57.6	59.8
160	60.5	59.4	61.7
170	64.1	63.0	65.2
180	67.5	66.4	68.6
190	70.8	69.6	71.9
200	73.9	72.8	75.1
210	77.0	75.9	78.1
220	80.0	78.8	81.1
240	85.6	84.5	86.7
260	90.9	89.8	92.0
270	93.4	92.3	94.6
280	95.9	94.8	97.0
290	98.3	97.2	99.5
300	100.7	99.6	101.8

R-454B			
PRESSURE (PSIG)	TEMPERATURE (°F)		
	AVERAGE	BUBBLE	DEW
310	103.0	101.9	104.1
320	105.2	104.2	106.3
330	107.4	106.4	108.5
340	109.6	108.5	110.7
345	110.7	109.6	111.7
350	111.7	110.6	112.8
355	112.7	111.7	113.8
360	113.8	112.7	114.8
365	114.8	113.7	115.8
370	115.8	114.7	116.8
375	116.8	115.7	117.8
380	117.8	116.7	118.8
385	118.7	117.7	119.8
390	119.7	118.7	120.7
395	120.7	119.6	121.7
400	121.6	120.6	122.6
405	122.5	121.5	123.6
410	123.5	122.5	124.5
415	124.4	123.4	125.4
420	125.3	124.3	126.3
425	126.2	125.2	127.2
430	127.1	126.1	128.1
435	128.0	127.0	129.0
440	128.9	127.9	129.9
445	129.8	128.8	130.7
450	130.6	129.7	131.6
460	132.3	131.4	133.3
470	134.0	133.1	135.0
480	135.7	134.7	136.6
490	137.3	136.4	138.2
500	138.9	138.0	139.8
510	140.5	139.6	141.4
520	142.1	141.2	142.9
530	143.6	142.7	144.5



Solstice is a registered trademark of Honeywell International Inc.

Although Honeywell International Inc. believes that the information contained herein is accurate and reliable, it is presented without guarantee or responsibility of any kind and does not constitute any representation or warranty of Honeywell International Inc., either expressed or implied. A number of factors may affect the performance of any products used in conjunction with user's materials, such as other raw materials, application, formulation, environmental factors and manufacturing conditions among others, all of which must be taken into account by the user in producing or using the products. The user should not assume that all necessary data for the proper evaluation of these products are contained herein. Information provided herein does not relieve the user from the responsibility of carrying out its own tests and experiments, and the user assumes all risks and liabilities (including, but not limited to, risks relating to results, patent infringement, regulatory compliance and health, safety and environment) related to the use of the products and/or information contained herein.

For more information visit

www.honeywell-refrigerants.com

Honeywell Refrigerants

115 Tabor Road

Morris Plains, NJ 07950

Phone: 1-800-631-8138

TCS-23-27-EN | 11/23
© 2023 Honeywell International Inc.

**THE
FUTURE
IS
WHAT
WE
MAKE IT**

Honeywell